

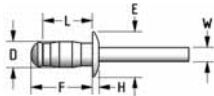




POP®

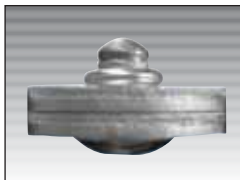
Grip Tite™ Rivets



Rivet Diameter (Nom.)	(L) Rivet Body Diameter (Nom.)	(F) Blind Side Protrusion Max.	 Grip Range	Rivet Part Number	 Hole Size					 Shear Strength (Nom.)	 Tensile Strength (Nom.)
						(D) Body Diameter	(H) Flange Thickness (Max.)	(E) Flange Diameter	(W) Mandrel Diameter (Nom.)		
In. (mm)	In. (mm)	In. (mm)	In. (mm)	In. (mm)	In. (mm)	In. (mm)	In. (mm)	In. (mm)	In. (mm)	Lb. (N)	Lb. (N)
C1006-C1010 Steel Body / Steel Mandrel - Domed Head - Finish : Zinc / Protective Coating											
1/8 (3.2)	.318 (8.08)	.414 (10.52)	.063-.125 (1.6-3.2)	SD42HT	.133-.141 (3.4-3.6)	.125-.131 (3.18-3.33)	.049 (1.24)	.240-.264 (6.10-6.71)	0.084 (2.13)	326 (1450)	382 (1700)
	.381 (9.68)	.477 (12.12)	.125-.187 (3.2-4.8)	SD43HT							
	.444 (11.28)	.540 (13.72)	.187-.250 (4.8-6.4)	SD44HT							
5/32 (4.0)	.357 (9.07)	.468 (11.89)	.063-.125 (3.2-4.8)	SD52HT	.165-.173 (4.2-4.4)	.156-.164 (3.96-4.17)	.065 (1.65)	.300-.330 (7.62-8.38)	.106 (2.7)	449 (2000)	584 (2600)
	.421 (10.69)	.529 (13.44)	.125-.187 (4.8-6.4)	SD53HT							
	.484 (12.29)	.592 (15.04)	.187-.250 (4.8-6.4)	SD54HT							
3/16 (4.8)	.365 (9.27)	.490 (12.45)	.063-.125 (1.6-3.2)	SD62HT	.197 - .212 (5.0-5.4)	.187 - .195 (4.75 - 4.95)	.080 (2.03)	.363 - .393 (9.22-9.98)	.132 (3.34)	696 (3100)	764 (3400)
	.426 (10.82)	.553 (14.05)	.125-.187 (3.2-4.8)	SD63HT							
	.488 (12.41)	.616 (15.65)	.187-.250 (4.8-6.4)	SD64HT							
	.551 (14.0)	.679 (17.25)	.250-.312 (6.4-7.9)	SD65HT							
	.614 (15.60)	.742 (18.85)	.312-.375 (7.9-9.5)	SD66HT							
C1006-C1010 Steel Body / Steel Mandrel - Large Flange - Finish : Zinc / Protective Coating											
3/16 (4.8)	.365 (9.27)	.490 (12.45)	.063-.125 (1.6-3.2)	SD62HTLF	.197 - .212 (5.0-5.4)	.187 - .195 (4.75 - 4.95)	.084 (2.13)	.611 - .641 (15.52-16.28)	.132 (3.34)	696 (3100)	764 (3400)
	.426 (10.82)	.553 (14.05)	.125-.187 (3.2-4.8)	SD63HTLF							
	.488 (12.41)	.616 (15.65)	.187-.250 (4.8-6.4)	SD64HTLF							
	.551 (14.0)	.679 (17.25)	.250-.312 (6.4-7.9)	SD65HTLF							
	.614 (15.60)	.742 (18.85)	.312-.375 (7.9-9.5)	SD66HTLF							

Recommended Tools

POP® Tool Series	Set-Up	Rivet Diameter		
		1/8" (3.2mm)	5/32" (4.0mm)	3/16" (4.8mm)
	Nosepiece	PRN4HR	PRN5HR	PRN6HR
510A	Jaws	PRG402-8A	PRG402-8A	
	Jaw Pusher	PRG520-33	PRG520-33	
ProSet® 1600	Jaws	PRG402-8A		
	Jaw Pusher	DPN239-144		
5250A	Jaws	PRG540-46	PRG540-46	
	Jaw Pusher	PRG520-33	PRG520-33	
ProSet® 2500	Jaws	13300	13300	13300
	Jaw Pusher	FAN275-028	DPN275-027	DPN275-027
540	Jaws	PRG540-46	PRG540-46	PRG540-44
	Jaw Pusher	PRG14	PRG14	PRG740-7A
ProSet® 3400	Jaws	PRG540-46	PRG540-46	PRG540-44
	Jaw Pusher	FAN276-064	FAN276-064	DPN276-006



- Standard parts supplied with the tool
- Standard parts supplied with the tool; set-up may be required
- Optional parts available separately



Americas

Emhart Technologies
4 Shelter Rock Lane
Danbury, CT 06810 USA
Tel: (877) EMHART1
Tel: (877) 364-2781
Fax: (800) 225-5614

Canada: (514) 351-0330
Brazil: + 55 11 3871-6460
México: + 52-55-5326-7100

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